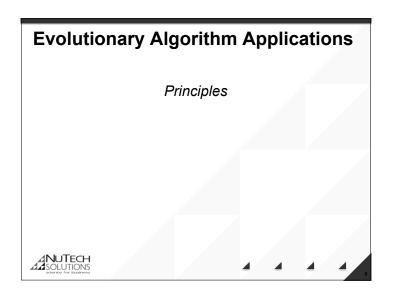
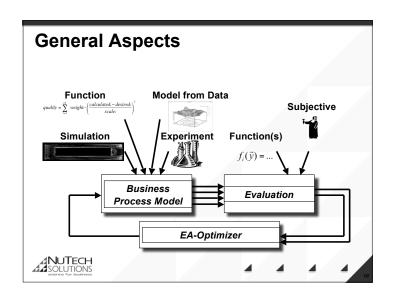


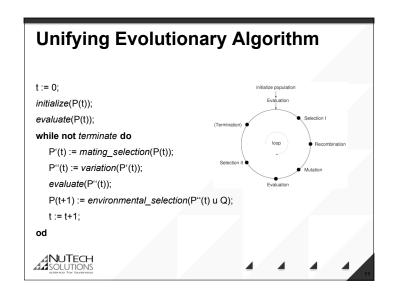
### **Business Issues**

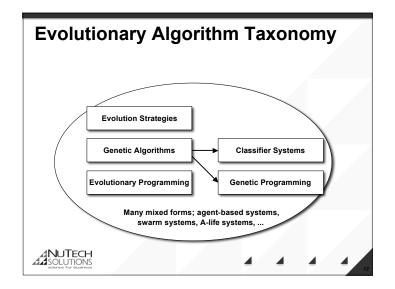
- Supply Chain Optimization
- Scheduling & Timetabling
- ♣ Product Development, R&D
- Management Decision Making, e.g., project portfolio optimization
- Optimization of Marketing Strategies; Channel allocation
- Multicriteria Optimization (cost / quality)











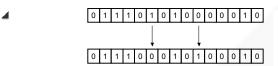


- Genetic Algorithm
  - Binary representation
  - ♣ Fixed mutation rate p<sub>m</sub> (= 1/n)
  - Fixed crossover rate p<sub>c</sub>
  - Probabilistic selection
  - Identical population size
  - No self-adaptation

- Evolution Strategies
  - Real-valued representation
  - Normally distributed mutations
  - Fixed recombination rate (= 1)
  - Deterministic selection
  - Creation of offspring surplus
  - Self-adaptation of strategy parameters: Variance(s), Covariances



### **Genetic Algorithms: Mutation**

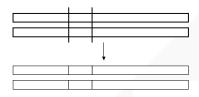


- Mutation by bit inversion with probability pm.



### **Genetic Algorithms: Crossover**

4



- Crossover applied with probability pc.
- ▲ k-point crossover: k points chosen randomly.
- Example: 2-point crossover.





- - $\lambda$  population size
- Tournament selection:
  - Randomly select  $q \ll \lambda$  individuals.

 $f(\bar{a}_i)$ 

 $\sum f(\vec{a}_j)$ 

- $\triangleleft q$  is the tournament size (often: q = 2).



### **Evolution Strategies**

An instance of evolutionary algorithms



### **Evolution Strategies**

- Real-valued / discrete / mixed-integer search spaces.
- Emphasis on mutation: n-dimensional, normally distributed, expectation zero.
- Different recombination operators.
- Deterministic selection:  $(\mu, \lambda)$ ,  $(\mu+\lambda)$
- Self-adaptation of strategy parameters.
- **△** Creation of offspring surplus, i.e.,  $\lambda >> \mu$ .





**Advantages of Evolution Strategies** 

- Self-Adaptation of strategy parameters.
- Direct, global optimizers!
- Extremely good in solution quality.
- Very small number of function evaluations.
- Dynamical optimization problems.
- Design optimization problems.
- ▲ Discrete or mixed-integer problems.
- Experimental design optimisation.
- Combination with Meta-Modeling techniques.



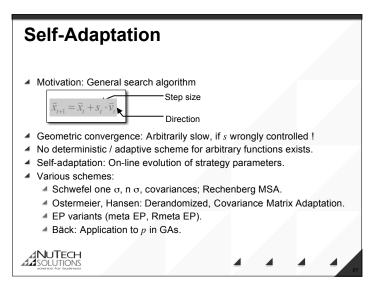
### Mutation

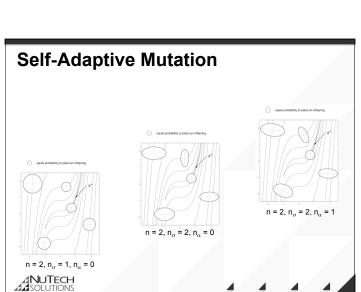
Creation of a new solution:

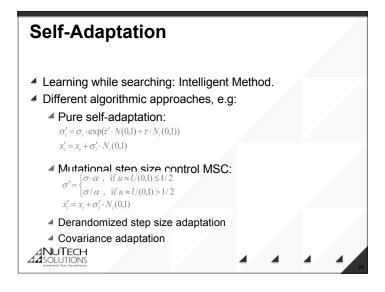
 $x_i' = x_i + \sigma_i' \cdot N_i(0,1)$ 

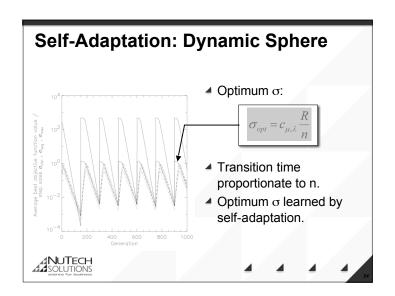
- σ-adaptation by means of
  - 1/5-success rule.
  - Self-adaptation.
- ▲ More complex / powerful strategies:
  - Individual step sizes σ<sub>i</sub>.
  - Covariances.
- Convergence speed:
  - $\Rightarrow$  Ca. 10 · n down to 5 · n is possible.

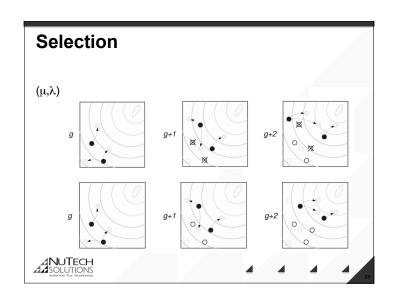


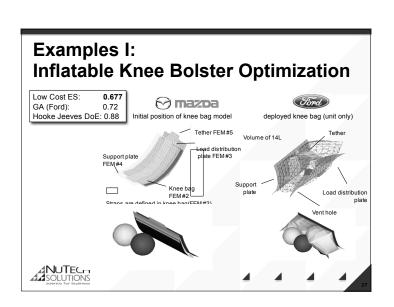






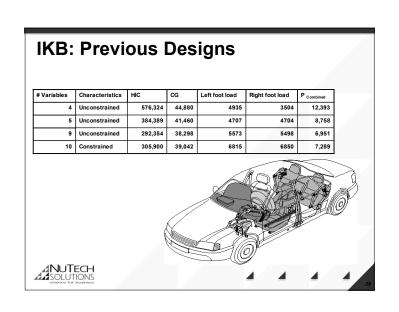




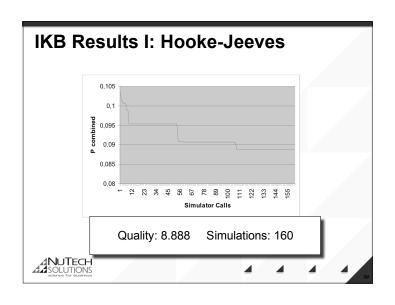


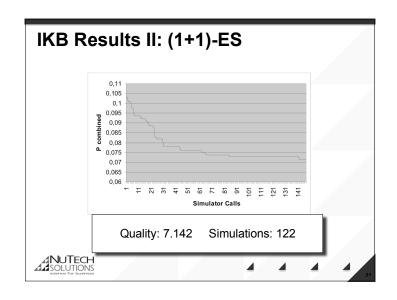
## Possible Selection Operators 4 (1+1)-strategy: one parent, one offspring. 4 (1,λ)-strategies: one parent, λ offspring. 4 Example: (1,10)-strategy. 4 Derandomized / self-adaptive / mutative step size control. 4 (μ,λ)-strategies: μ>1 parents, λ>μ offspring 4 Example: (2,15)-strategy. 4 Includes recombination. 4 Can overcome local optima. 4 (μ+λ)-strategies: elitist strategies.

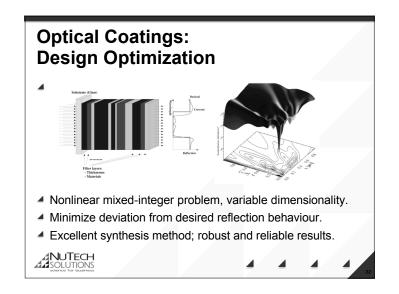
NUTECH

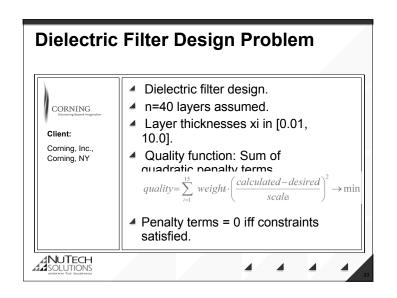


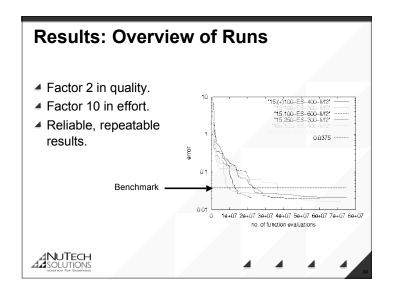
KB: Problem Statement					
Objective: Min Ptotal Subject to:		Left	Femur load <= 7000		
		Right	Femur load <= 7000		
Design Variable	Description	Base Design 1	Base Design 2	GA (Yan Fu)	
dx	IKB center offset x	0	0	0,01	
dz	IKB center offset y	0	0	-0,01	
rcdex	KB venting area ratio	1	1	2	
massrat	KB mass inflow ratio	1	1	1,5	
rcdexd	DB venting area ratio	1	1	2,5	
Dmessratf	DB high output mass inflow ratio	- 1	1	1,1	
Dmessratl	DB low output mass inflow ratio	1	1	1	
dbfire	DB firing time	0	0	-0,003	
dstraprat	DB strap length ratio	1	1	1,5	
em	Load of load limiter (N)	3000	3000	2000	
Performance Response	Description				
NCAP_HIC_50	HIC	590	555.711	305,9	
NCAP_CG_50	CG	47	47.133	39,04	
NCAP_FMLL_50	Left foot load	760	6079	6815	
NCAP_FMRL_50	Right foot load	900	5766	6850	
P combined (Quality)		13.693	13.276	7,289	

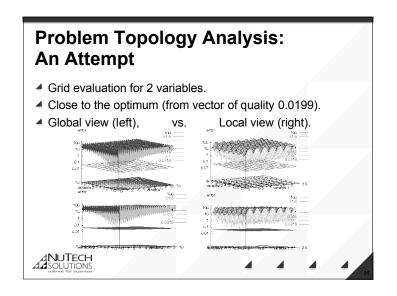


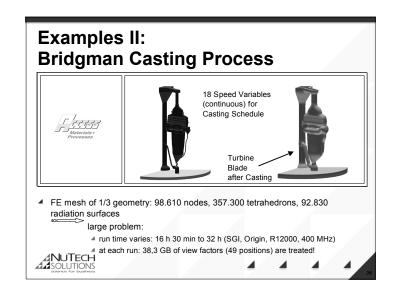


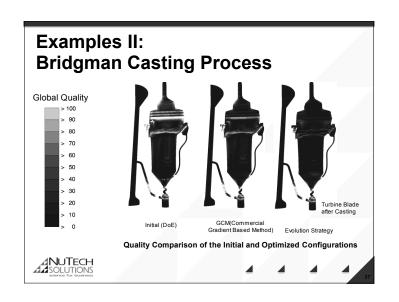


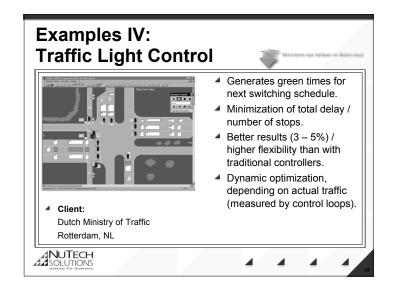


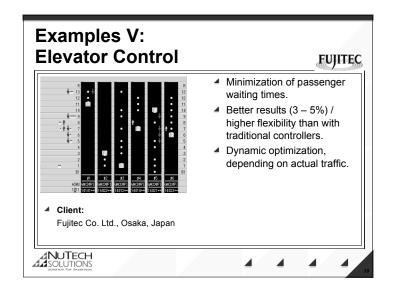


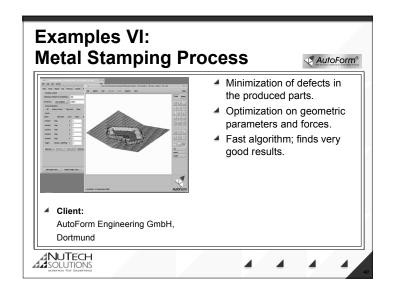


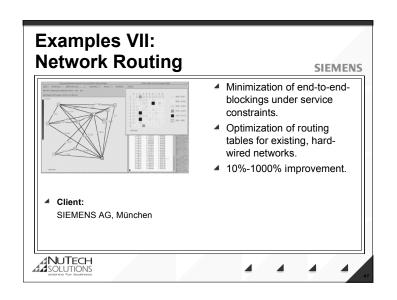


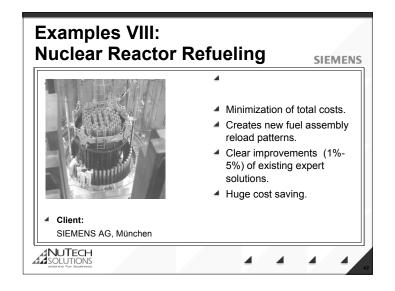


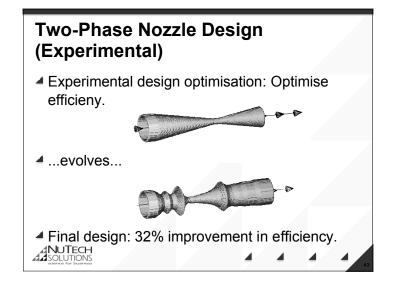












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### **Multi Criteria Optimization (1)**

- Most Problems: More than one aspect to optimise.
- Conflicting Criteria!
- Classical optimization techniques map multiple criteria to one single value, e.g. by weighted sum:

$$f(x) = \sum_{i} w_{i} f_{i}(x)$$

- But: How can optimal weights be determined?
- Evolution Strategies can directly use the concept of Pareto Dominance



# Multi Criteria Optimization (3) Alternative Solution Theoretical Pareto Set Weighted Sum Solution Criterion 1

### **Multi Criteria Optimization (2)**

- ▲ Multi Criteria Optimization does not mean:
  - Decide on "What is a good compromise" before optimization (e.g. by choosing weighting factors).
  - Find one single optimal solution.
- Multi Criteria Optimization means:
  - Decide on a compromise after optimization.
  - Find a set of multiple compromise solutions.
- Evolutionary Multi Criteria Optimization means:
  - Use the population structure to represent the set of multiple compromise solutions.
  - Use the concept of Pareto Dominance

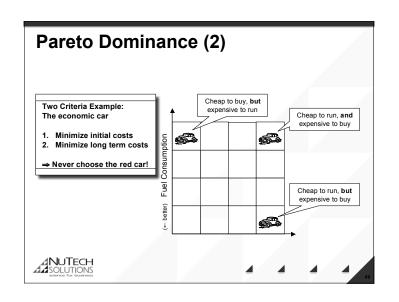


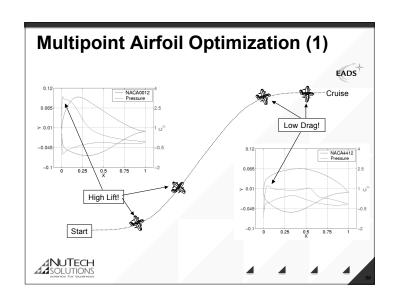
### **Pareto Dominance**

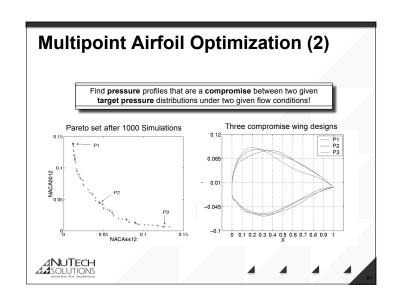
Assume two design solutions a and b with  $F(a) = (f_1(a),...,f_k(a)) \text{ and } F(b) = (f_1(b),...,f_k(b))$ 

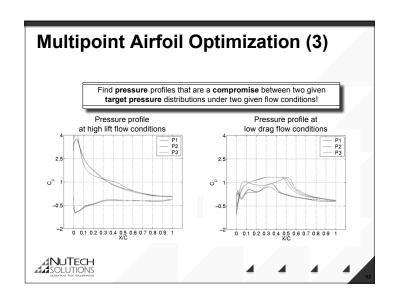
- ▲ If all  $f_i(a)$  are better than  $f_i(b)$ , then a dominates b.
- ▲ If all  $f_i(b)$  are better than  $f_i(a)$ , then b dominates a.
- ▲ If there are i and j, such that
  - $\blacktriangleleft f_i(a)$  is better than  $f_i(b)$ , but
  - f<sub>j</sub> (b) is better than f<sub>j</sub>(a), then
- a and b do not dominate each other ("are equal", "are incomparable")











## Noisy Fitness Functions: Thresholding

- Fitness evaluation is disturbed by noise, e.g.: stochastic distribution of passengers within an elevator system.
- Traffic control problems in general.
- ♣ Probability of generating a <u>real</u> improvement is very small.
- Introduce explicit barrier into the (1+1)-ES to distinguish real improvements from overvalued individuals:

Only accept offspring if it outperforms the parent by at least a value of  $\tau$  (threshold).



### Influence of Thresholding (I) solid lines: normalized progress rate $arphi^*$ $\hat{\tau}^* = \sigma^*$ dashed lines: $\tau^* = 0$ crosses: data measured in ESruns (sphere) noise strength (from top to -0.1 bottom) -0.15 $\sigma_{c}^{*} = 0.0, 0.4, 0.8, 1.2, 1.6, 2.0$ normalized mutation strength $\sigma^*$ NUTECH SOLUTIONS

### **Finding the Optimal Threshold**

- **▲** For Gaussian noise  $\varepsilon \approx N(0, \sigma_{\varepsilon}^2)$ 
  - General optimal threshold:

$$\hat{\tau}^* = \sigma_{\varepsilon}^{*2}$$

▲ For the sphere model  $Q(R) = Q_0 + cR^{\alpha}$  (where R is the distance to the optimum):





