

# Evolvable Hardware Applications

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## Contents of this talk

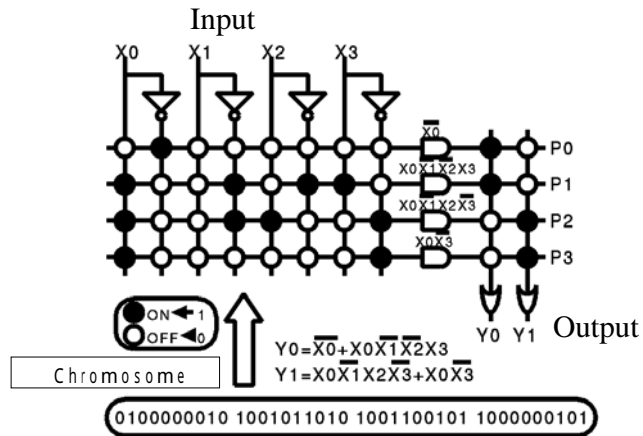
- **Basic Concept of Evolvable Hardware**
- Digital Hardware Evolution
  - EMG prosthetic hand
  - Clock-timing adjustment (Post-fabrication adjustment)
  - Data compression for print image data
- Analogue Hardware Evolution
  - Analogue EHW chip for cellular phones
- Mechanical Hardware Evolution
  - Evolvable Femto-second Laser System
  - Evolvable Interferometer
  - Evolutionary fiber alignment

EvolvableHardware =  
  
Evolutionary Computation  
+  
Reconfigurable Hardware

## Evolvable Hardware (EHW)

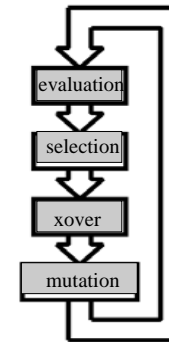
Conventional Hardware	Evolvable Hardware
Specification fixed	Spec. changes dynamically
Architecture fixed	Architecture changeable Hardware circuit is autonomously synthesized.

## PLA (Programmable Logic Array)

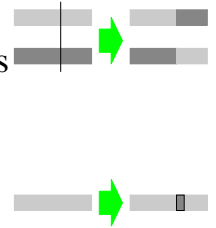


## GA (Genetic Algorithm)

Bio-inspired robust search and adaptation

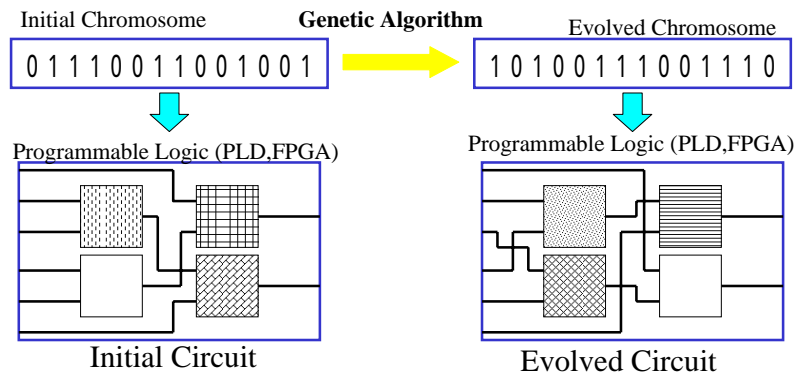


- Selection
  - select high-fitness chromosomes
- Crossover
  - exchange of chromosomes
- Mutation
  - change of chromosomes



## Basic idea of Evolvable Hardware

- EHW = Genetic Algorithms + Programmable Logic

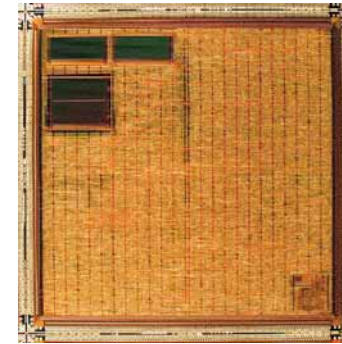


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- **Digital Hardware Evolution**
  - EMG prosthetic hand
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  - Data compression for print image data
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# Digital Hardware Evolution

- Chromosome determines:
  - types of hardware components
  - interconnections among hardware components
- Gate-level hardware evolution
  - Hardware components are primitive gates such as AND-gate and OR-gate.
- Function-level hardware evolution
  - Hardware components are higher hardware functions such as adders and multipliers.



EHW chip



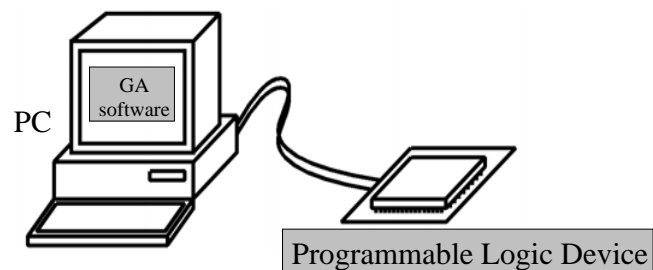
Prosthetic Hand



## Problems in conventional EHW

Needs a PC to execute GA → Large Size

Fitness evaluation and GA by software → Slow Speed

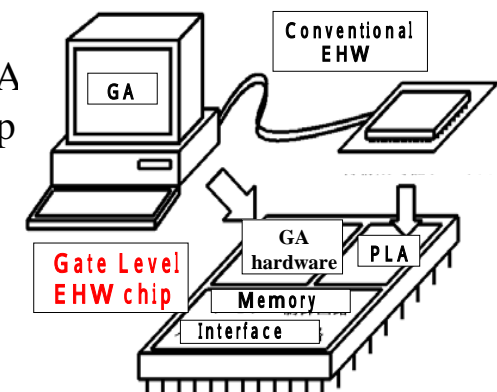


## Gate Level EHW Chip

- Integration of GA hardware and a PLA on a single LSI chip



- Compact & Fast

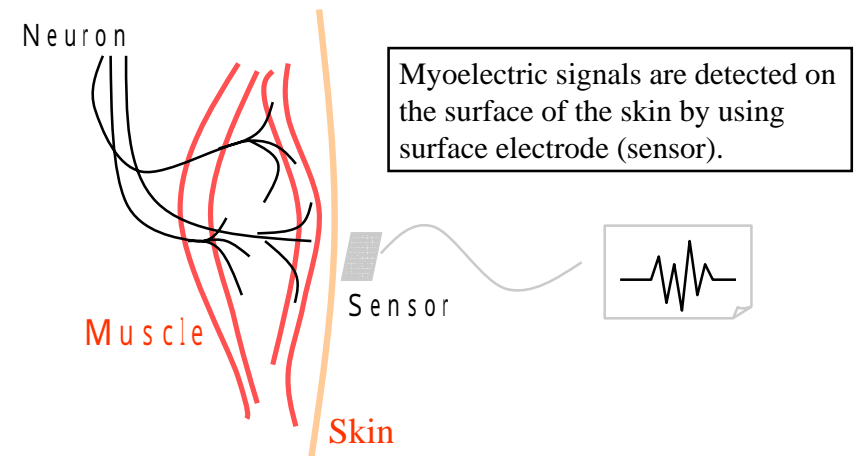


## Myoelectric-controlled prosthetic-hand

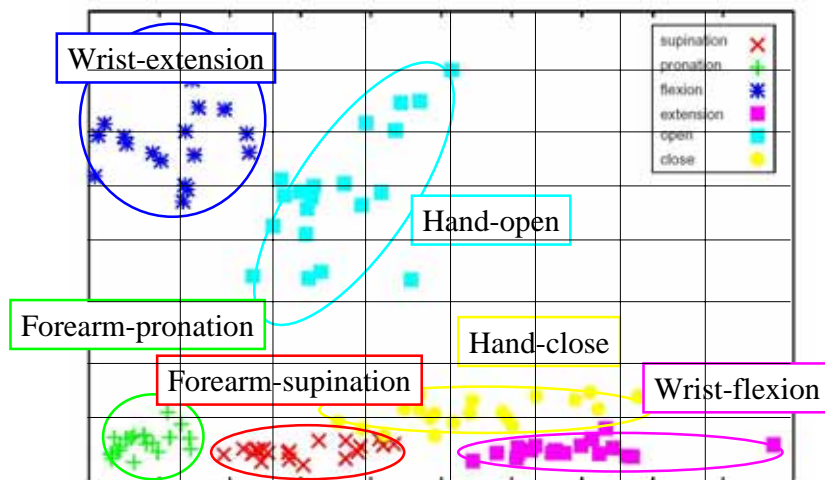
- Myoelectric signals
  - Generated from muscular activation.
  - Detected on the surface of the skin by using surface electrode (sensor).
- Myoelectric-controlled prosthetic-hand
  - Controlled by myoelectric signals generated from remnant muscles.



## Myoelectric signals



## An example of myoelectric signal patterns



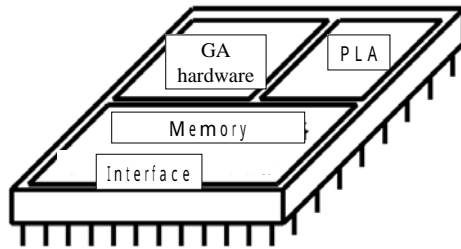
## Problems in myoelectric-controllers

- Problem
  - Individuality
    - Characteristics of myoelectric signals differ among individual persons.
    - Difficult to make specification of pattern classification circuit in advance.
- Our solution (1998--)

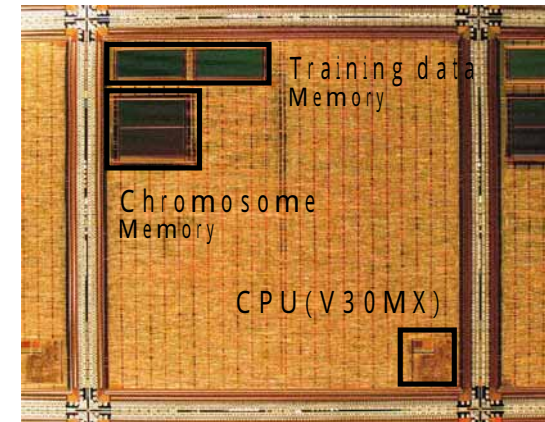
- Evolvable hardware
  - An evolvable hardware chip.
  - Programmable hardware + Genetic algorithm

# EHW chip architecture

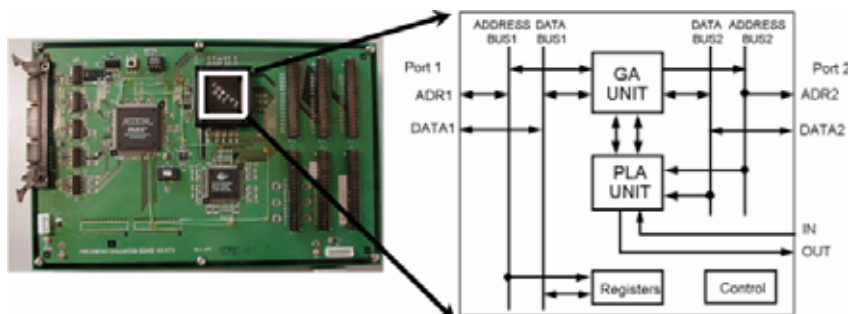
- GA dedicated hardware
- Reconfigurable Hardware(PLA)
- Memory (training data , chromosome)
- Control logic
- Interface



# EHW chip (version 1)

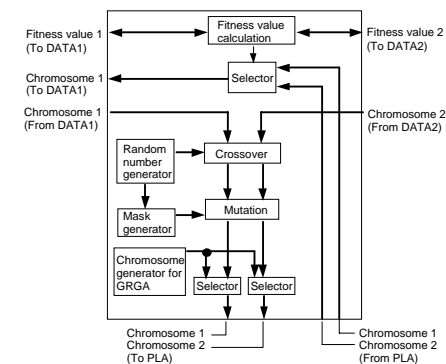


# Gate-Level EHW chip



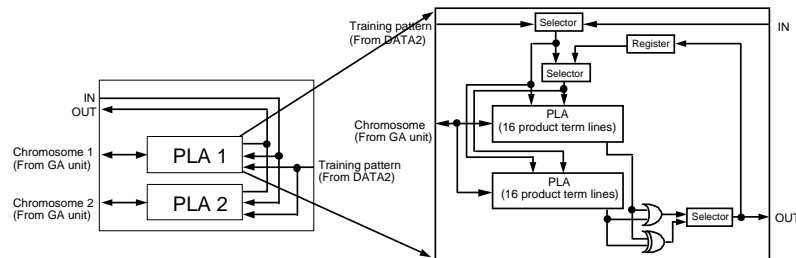
- Package: 144pins QFP, 20x20mm, Cell base LSI.
- Circuit size: about 80,000 gates.
- Clock frequency: 33MHz.

# GA Unit



- Steady state GA and uniform crossover are used.
- There are new options for GA. (GRGA, on-line learning etc.)
- Execution time : 95 us / (chromosome evaluation)  
- 40 times faster than software on a PC (1.2GHz).

## PLA Unit



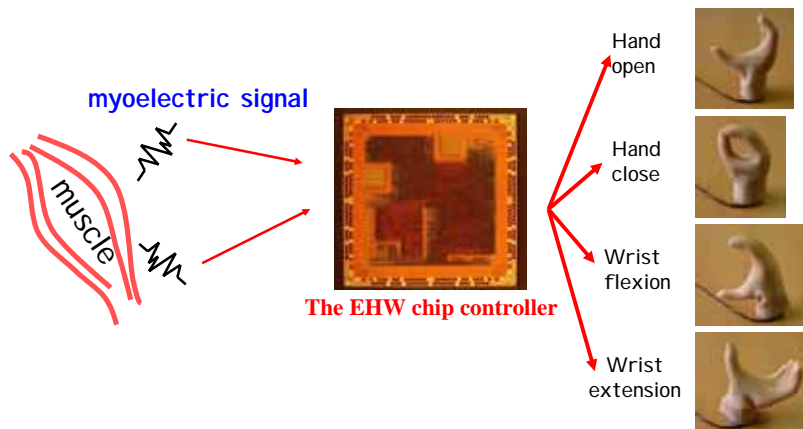
- There are two PLAs for parallel evaluation of two circuits.
- I/O: 12bit input / 4bit output, or 8bit input / 8bit output.
- Product term line number: 32 in one PLA.

## Performance evaluation

Function	EHW chip (us)	Program (us)	(Program)/(EHW chip)
One evaluation	94.8	3670	38.7
Crossover & mutation	12.6	78.9	6.3
Fitness calculation	68.2	3560	52.2
Comparison of fitness values	0.03	0.15	5.0
PLA execution	0.03	13.42	447.3

- Comparison of the execution time with a GA program on a PC (AMD Athlon CPU 1.2GHz).  
EHW chip: 38.7 times faster than the program.  
– PLA execution: 447 times faster than the program.

## The hand controller with the EHW chip



## Multi-functional myoelectric controlled artificial hand.

### Mechanical specifications

Functions	Hand open-close Wrist flex-extend
Size	almost same as adult human hands
Weight	about 400g
Motor	DC motor X 2
Battery	rechargeable: 12V



## Multi-functional myoelectric controlled artificial hand.

### User's merit of multi-functional hand.

- **Natural and easy approach to the object.**

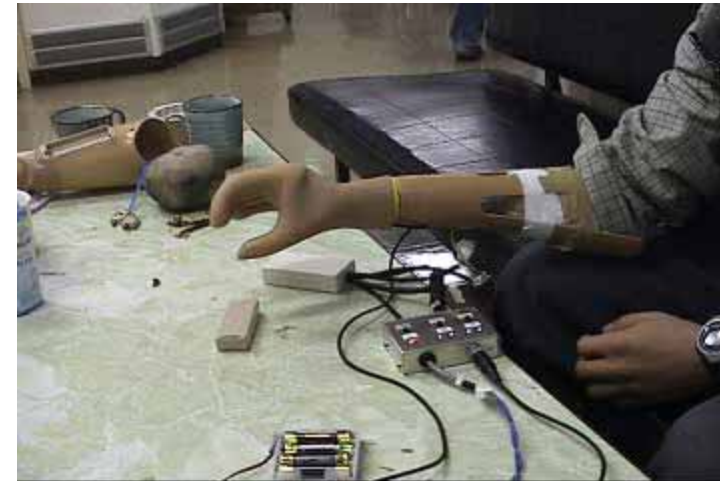


Without wrist flexion.  
(Conventional hand)



With wrist flexion.

## Clinical evaluation.



## Clock Timing Adjustment

### Recent results from the project MIRAI funded by METI, Japan

- Clock timing adjustment with GA
  - Intel P4, 1GHz ALU, 2.1GHz FIR chip
- High speed data transmission with GA
  - USB, IEEE1394, 2GHz FPGA, 10Gbps Ethernet chip



## Background

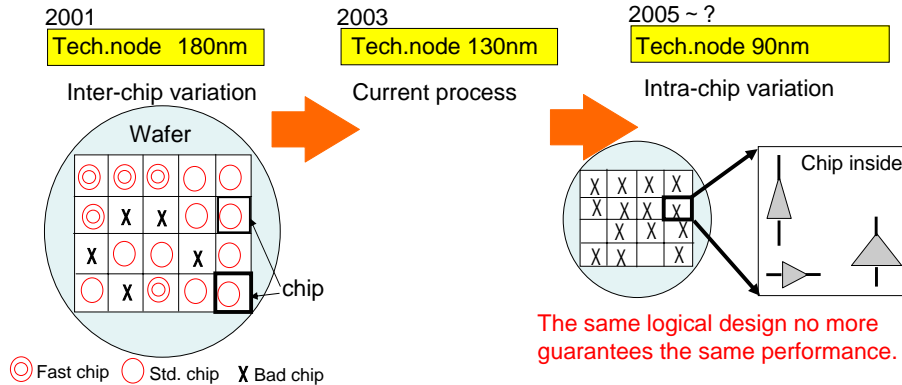
Beyond 90nm, operational yield rate will be degraded due to process variation.

the limit of design capability

strong need for post-fabrication LSI adjustment.

Trend beyond 90 nm:

from inter-chip variation to intra-chip variation



Our approach: **Post-fabrication LSI adjustment**



Circuit design including adjustment circuits

+

Fast adjustment software

Fast adjustment software :

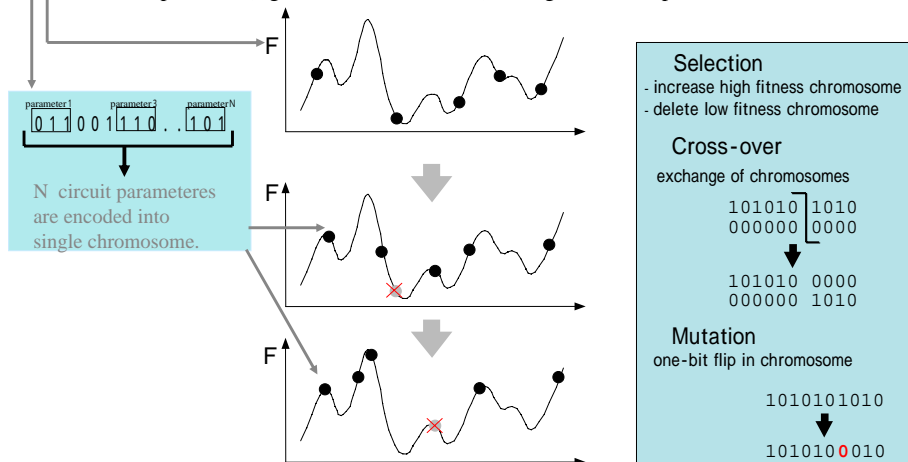
**Genetic Algorithm(GA)** in Artificial Intelligence

GA can determine quickly optimal values of many circuit parameters that affects LSI performance and operational yield rate.

## Genetic algorithm

**Genetic Algorithm(GA): A quick and robust search algorithm**

- step 1 . Encode multiple circuit parameters into single chromosome.
- step 2 . Define an evaluation function F that decides fitness of chromosomes decision whether a chromosome has good circuit parameters or not.
- step 3 . Prepare multiple chromosomes, then generate better chromosomes with genetic operations(e.g. cross-over, mutation) until good circuit parameters are found.



## Clock Timing Adjustment with GA

--- Intel Pentium4

--- 1GHz ALU and multiplexor

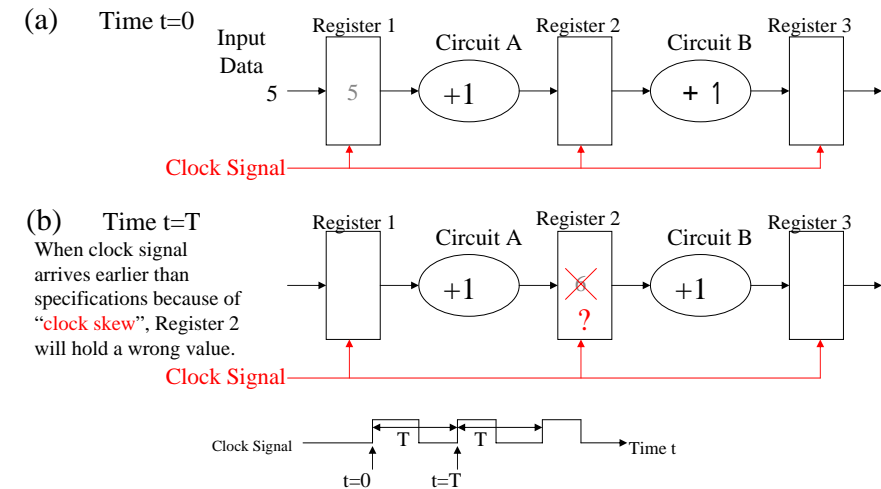
--- 2.1 GHz FIR filter chip



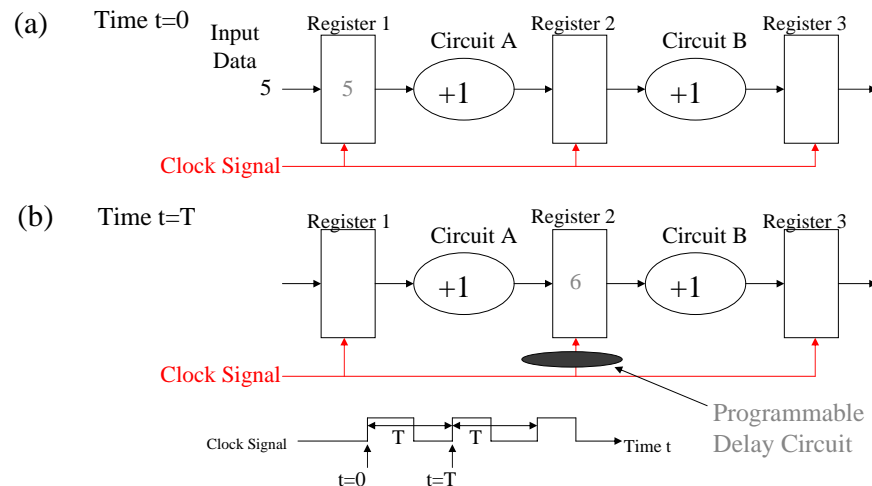
## Background & Advantages

- Beyond 90nm, clock skew cannot be avoided only by design due to process variation
- Post-Fabrication clock timing adjustment with Genetic Algorithm
- Two 1GHz LSIs and a design experiment demonstrate three advantages:
  - Speed-up of Clock Frequency (+25% max)
  - Reduction of Power Dissipation (-54% max)
  - Reduction of Design Time (-21% max)

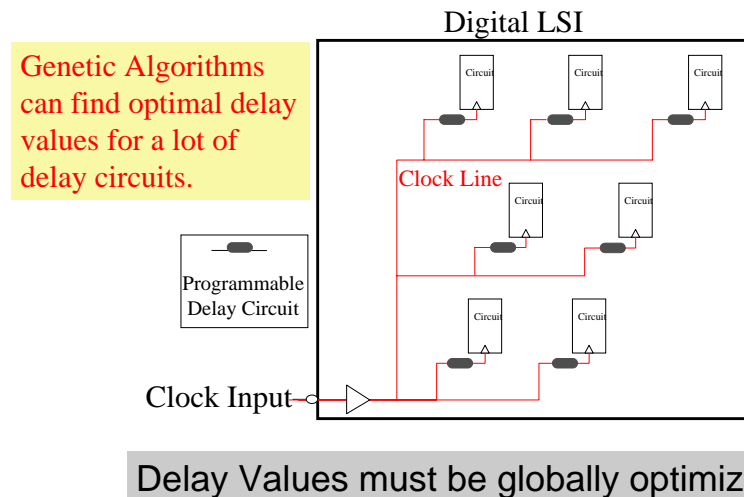
## Clock Skew



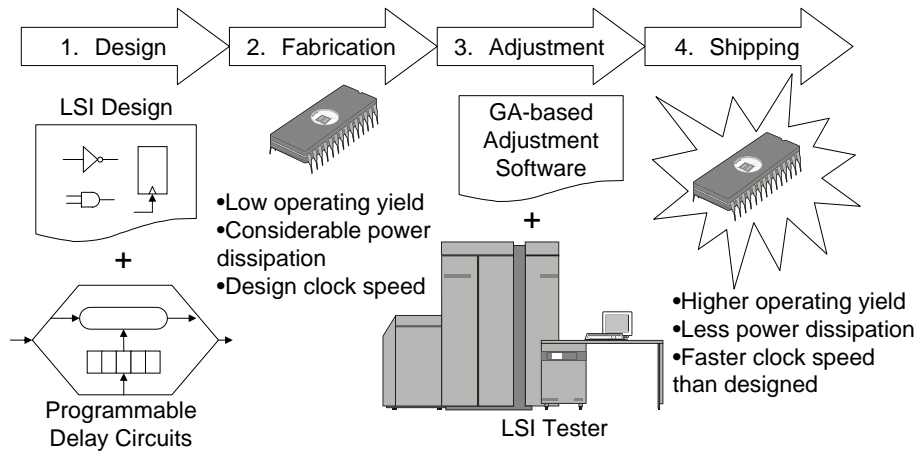
## Clock Timing Adjustment for Solving the issues of "Clock Skew"



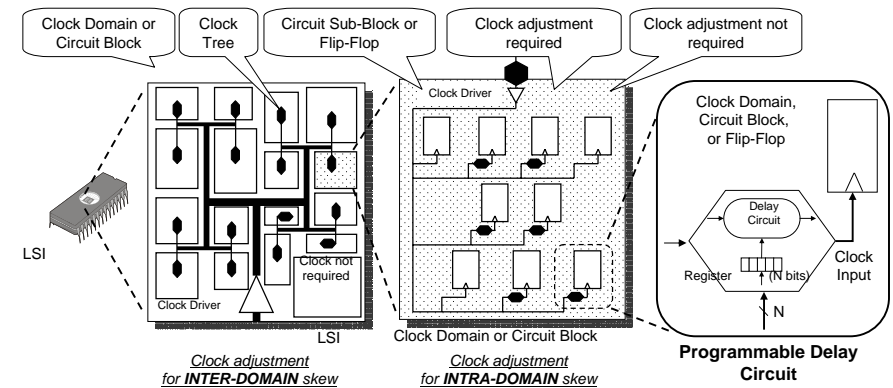
## Insertion of Programmable Delay Circuits



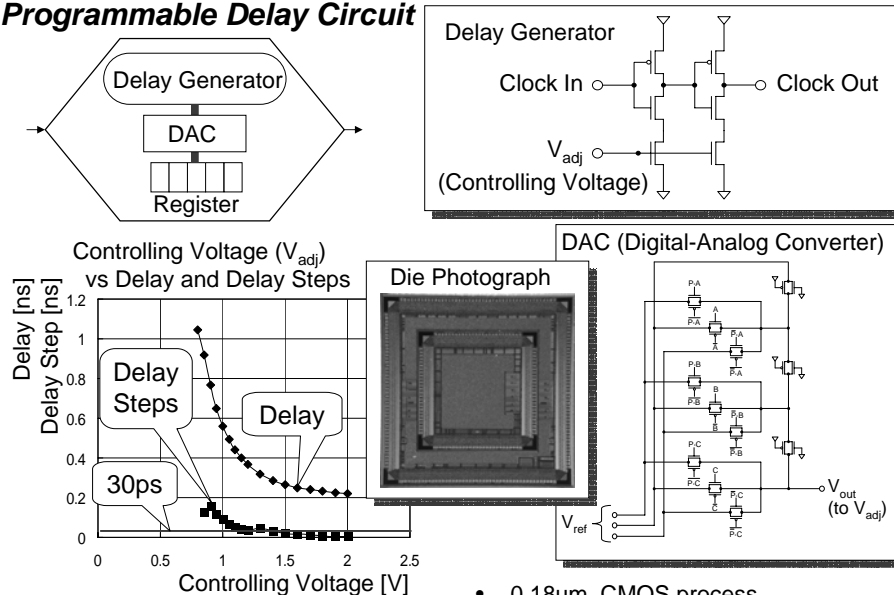
# Post-Fabrication Clock Timing Adjustment



# Hierarchical Application of Clock Timing Adjustment



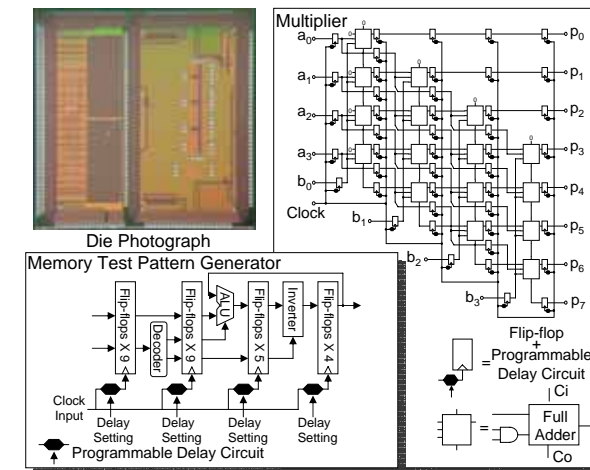
## Programmable Delay Circuit



"Delay Steps" are calculated as differences between adjacent delay plots.

- 0.18 $\mu$ m, CMOS process
- 18Tr: Delay Generator + DAC
- Some Delay Steps are less than 30ps

## Test Chip No.2: Multiplier and Memory Test Pattern Generator

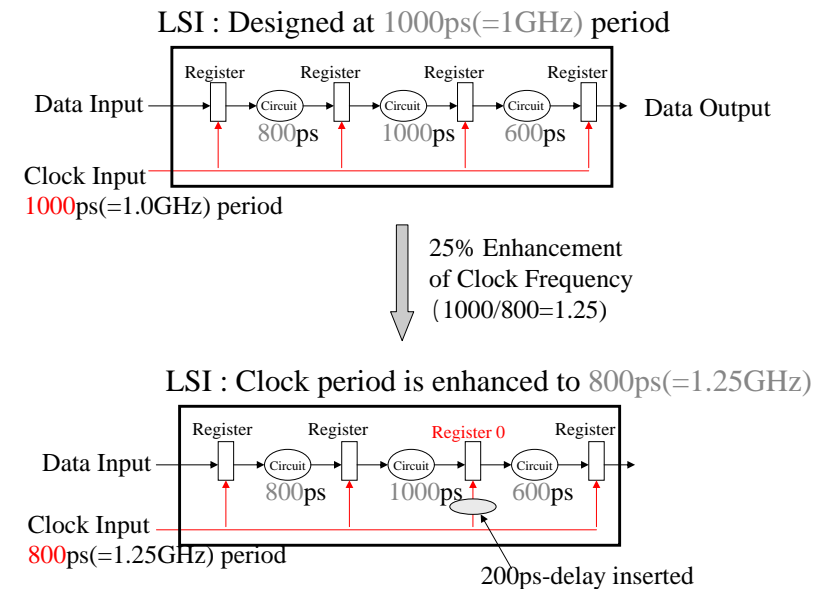


0.13 $\mu$ m, CMOS process, Design for 1GHz(typ), Using the "Programmable Delay Circuits"

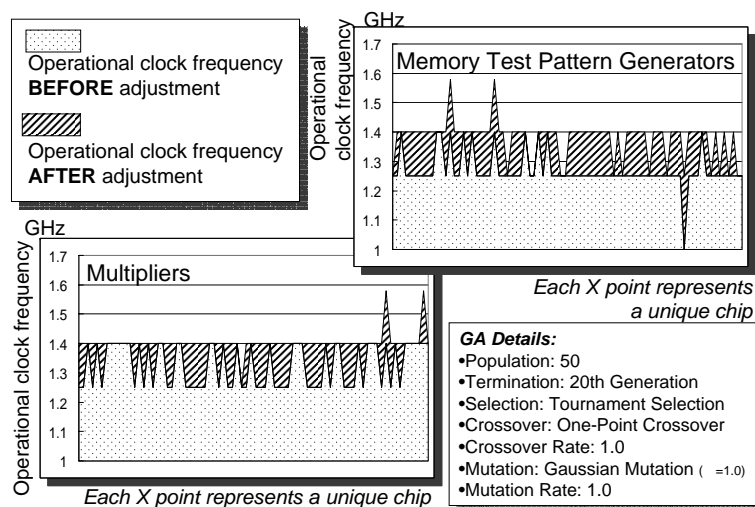
## Three Advantages of GA-based adjustment

- 1.Speed-up of Clock Frequency (+25%)
- 2.Reduction of Power Dissipation (-54%)
- 3.Reduction of Design Time (-21%)

## Advantage No.1: Clock Frequency Speed-up

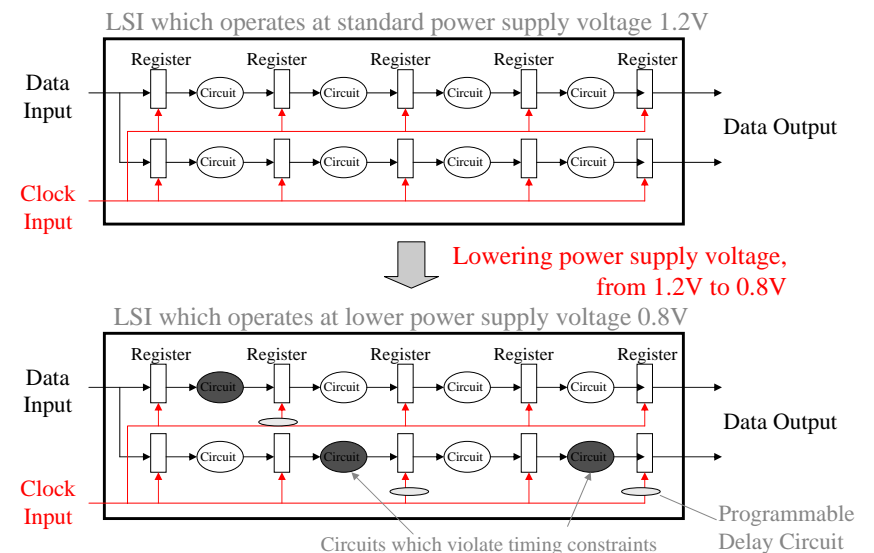


## Experiment Result: Clock Frequency Speed-up



25% increase over all the chips

## Advantage No.2: Power Supply Voltage Reduction



## Experiment Result: Power Supply Voltage Reduction

Operational yield at each voltage and clock frequency, **BEFORE** adjustment

	0.8V	0.9V	1.0V	1.1V	1.2V
1.58GHz	0%	0%	0%	0%	0%
1.4GHz	0%	0%	20%	30%	40%
1.25GHz	② 0%	40%	100%	100%	100%
1.0GHz	100%	100%	100%	100%	100%

**Clock Adjustment**

Operational yield at each voltage and clock frequency, **AFTER** adjustment

	0.8V	0.9V	1.0V	1.1V	1.2V
1.58GHz	0%	0%	10%	20%	10%
1.4GHz	30%	60%	80%	100%	90%
1.25GHz	③ 100%	100%	100%	100%	100%
1.0GHz	100%	100%	100%	100%	100%

Measured with the Memory-test-pattern Generators.

Voltage: 1.2V



0.8V

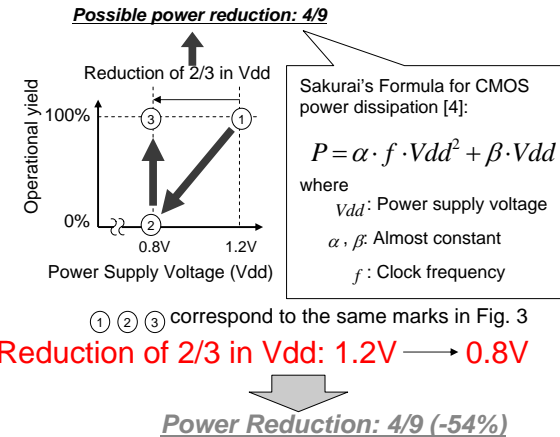
&

Frequency: 1.0GHz



1.25GHz

## Experiment Result: Power Dissipation Reduction



**Results: -75% !**

## Advantage No.3: Design Time Reduction

Target Design: DDR-SDRAM controller circuit

Design Stage	Traditional *1	GA-based *1
Function Design	12.0	1.5
Logic Design	30.0	30.0
Floor Planning	7.0	2.0
Verification (1)	5.0	5.0
Layout Design	7.0	1.5
Verification (2)	6.0	4.0
Library Design	42.0	42.0
Total	109.0	86.0

\*1 day-person

**-21%**

## Overhead of the post-fabrication GA adjustment:

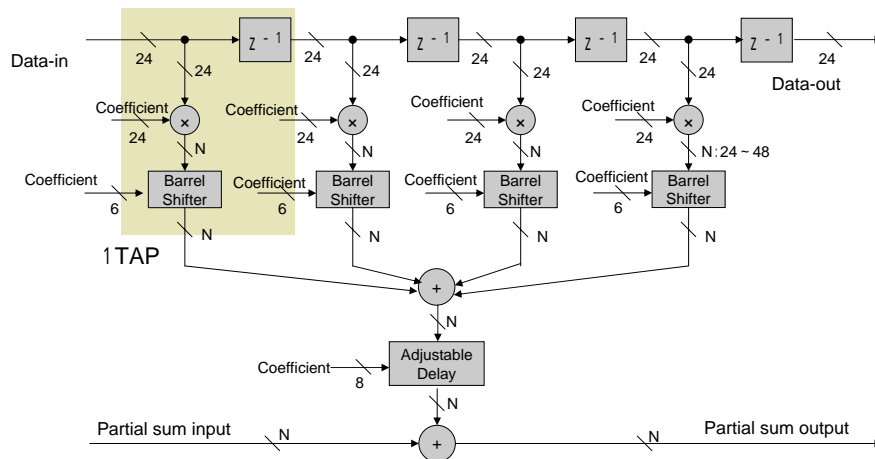
1. Area Overhead 4%

2. Time for Clock Timing Adjustment

Operations	Time (s)
Generation of Delay Setting and Test Data for Function Test	0.55
Write Data to Chip	0.02
Execution of Test	0.01
Read Results of Test from Chip	0.03
Calculation of Fitness	0.33
Total Time	0.94

## World fastest 2.1GHz DSP (FIR chip)

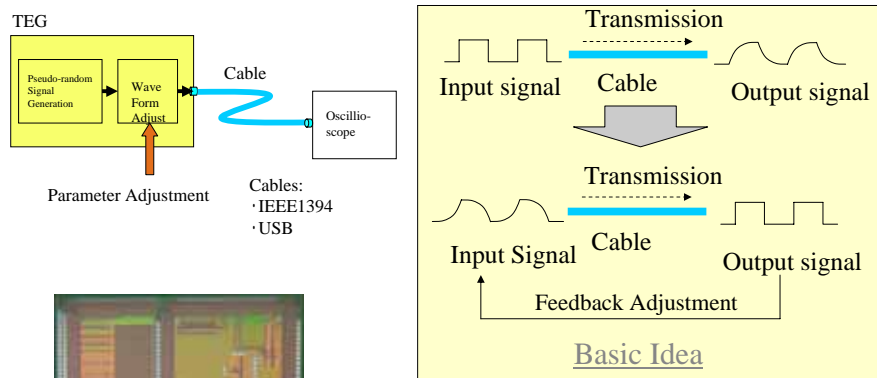
- 2.1GHz operation (single chip) → 3 GHz
- 500MHz (multiple chips connected) → 2GHz



## High speed data transmission

- USB, IEEE1394 enhancement
- 2GHz FPGA
- 10Gbps Ethernet transceiver

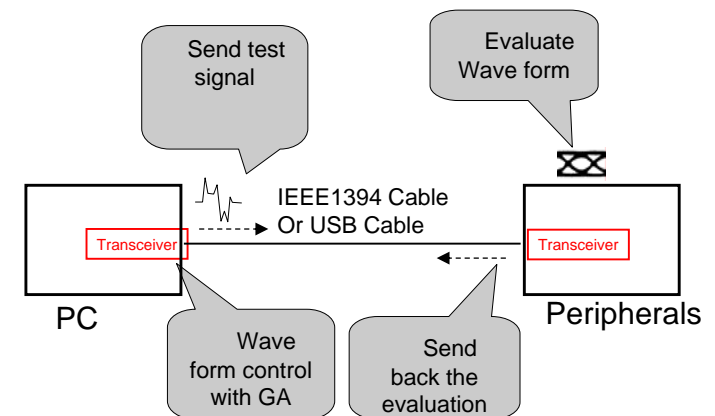
## High-speed Data Transmission with GA




### Results

- Several times improvement both in speed and distances of IEEE 1394 and USB cables

## Adjustment procedures





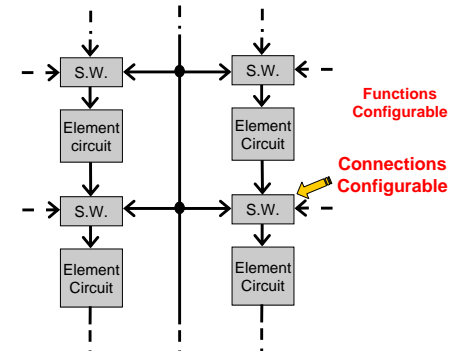
b. After adjustment

The diagram illustrates a data path architecture. On the left, a vertical grey rectangle is labeled "Data Buffer". On the right, another vertical grey rectangle is labeled "Data Buffer". Between them are three horizontal grey rectangles: "encoder" at the top, "decoder" in the middle, and "setup" at the bottom. Below these three blocks is a wide horizontal grey rectangle labeled "Interface".

Connections are as follows:

- A double-headed vertical arrow connects the left "Data Buffer" to the "Interface".
- A double-headed vertical arrow connects the "encoder" block to the "Interface".
- A double-headed vertical arrow connects the "decoder" block to the "Interface".
- A double-headed vertical arrow connects the "setup" block to the "Interface".
- A double-headed vertical arrow connects the right "Data Buffer" to the "Interface".
- A horizontal arrow points from the left "Data Buffer" to the "encoder" block.
- A horizontal arrow points from the "encoder" block to the right "Data Buffer".
- A horizontal arrow points from the left "Data Buffer" to the "decoder" block.
- A horizontal arrow points from the "decoder" block to the right "Data Buffer".
- A horizontal arrow points from the left "Data Buffer" to the "setup" block.
- A small black dot is located on the line connecting the left "Data Buffer" to the "decoder" block.

(a) Overall structure



(b) Decoder structure

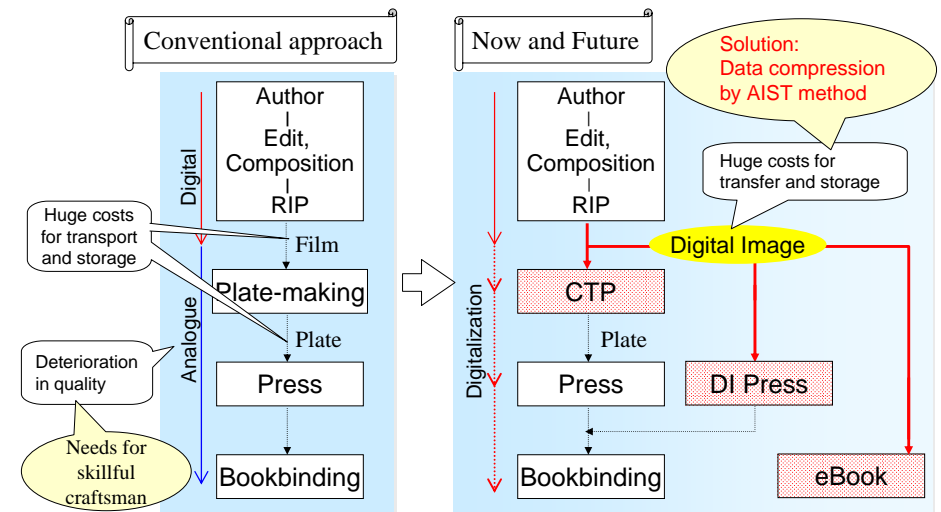
Applications	Gates (area[mm <sup>2</sup> ])	Power [ mW ]	Speed	Conventional FPGA speed
PN generator	1338 (0.014)	1.8	2GHz, 600MHz	220MHz
CRC32	45465 (0.94)	9.5	300MHz	212MHz
Viterbi	61508 (1.26)	41.5	300MHz	130MHz
Reed-solomon	130319 (2.19)	76.3	300MHz	77MHz

# Lossless compression method for very high-resolution image data

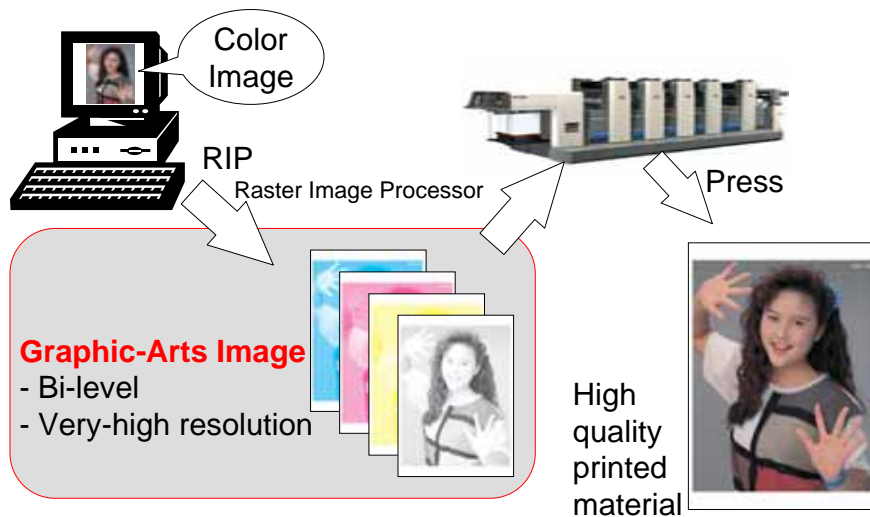
## Overview

- **Lossless** compression method bi-level image with high-resolution.
- Amendment to JBIG2 standard.
  - (ISO/IEC JTC1/SC29/WG1 France meeting, 2003)
  - JBIG2 = **J**oint **B**i-level **I**mage experts **G**roup, **2**
    - International standard for bi-level image coding
    - ISO/IEC 14492 | ITU-T T.88
- Activity toward incorporating JBIG2-AMD2 datastream into TIFF/IT
  - TIFF/IT = **T**ag **I**mage **F**ile **F**ormat for **I**mage **T**echnology
    - International standard of graphic data format for data exchange
    - ISO 12639

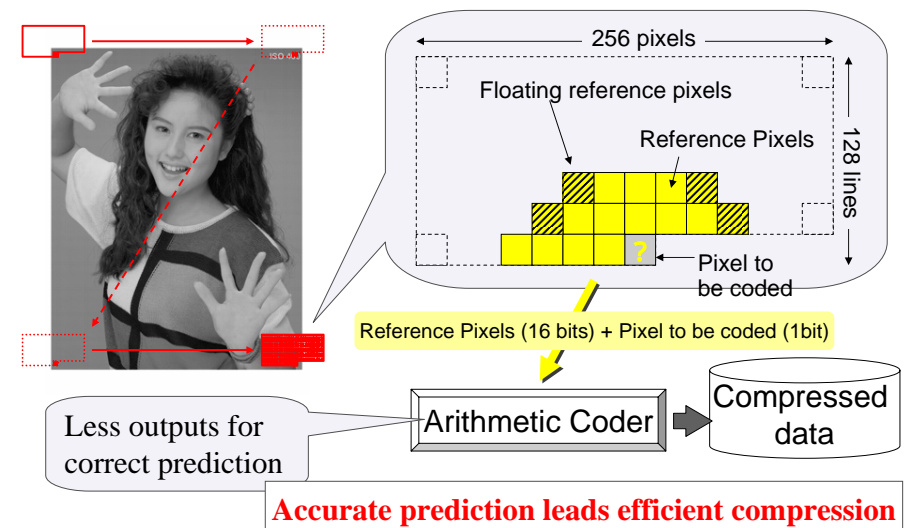
## Digitalization of Workflow in Graphic-Arts Industry



## High-resolution Image for Graphic-Arts



## Lossless Compression of JBIG2

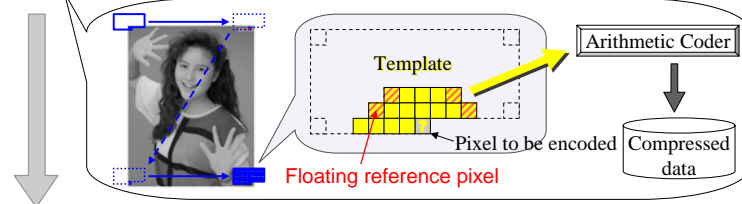




# Principle of JBIG2-AMD2

## Prediction Coding

Accuracy of **pixel prediction** affects compression efficiency.



Halftone image with very high-resolution

Conventional methods achieve **low prediction-hit rate**.

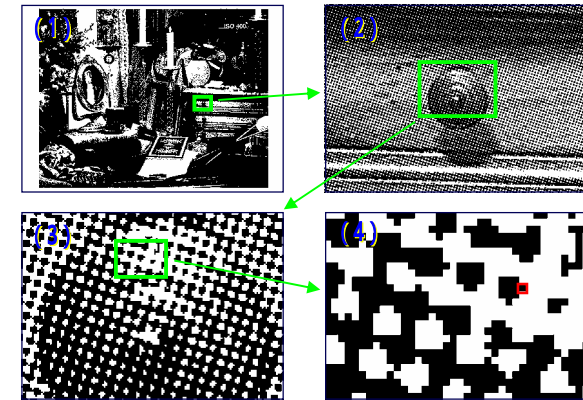
=> **Poor compression efficiency**

## JBIG2-AMD2

Extended template with many floating reference pixels

=> **Improved compression efficiency**

# Structure of graphic-arts image



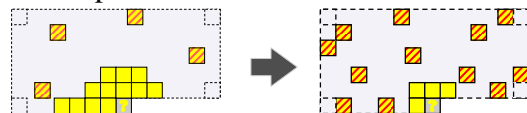
Strange structure: Shading is represented by size of dots, and  
Dots' size is represented by density of pixels.

=> **Conventional lossless compression method cannot compress well**

# Limitation of JBIG2

## Discovery by AIST:

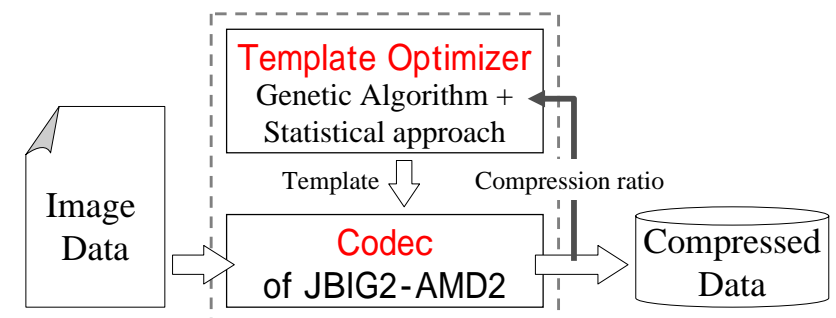
- Too few floating reference pixels
  - Proposal to ISO: Enhancement of JBIG2
  - Extended template: Increased number of floating reference pixels from 4 to 12



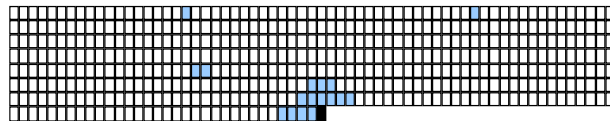
- Large costs for template optimization
  - GA can quickly find the good template configuration for higher compression ratio

# AIST method

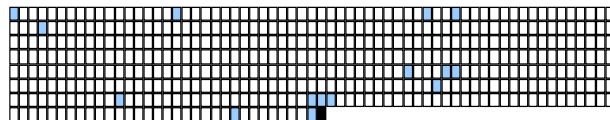
Genetic Algorithm optimizes the template for the target image data to achieve the higher compression ratio.



## Experimental Results



(a) 4 floating reference pixels



(b) 16 floating reference pixels

More floating reference pixels leads **30%** better comp. efficiency.

- Limitation of JBIG2: Increased floating reference pixels
- Configuration of floating reference pixels
  - > Artificial intelligence (AI) techniques

## Performance 1 --Compression Ratio--

Image			MMR(G4)	ZIP	JBIG2	
SCID#	Angle	Res.			base	AMD2
N5	15	1200	2.36	2.37	8.20	9.10
		2400	3.59	2.74	10.80	13.47
		3600	5.26	3.11	14.95	18.68
	75	1200	2.71	3.56	8.12	9.00
		2400	4.21	4.37	10.30	11.98
		3600	5.58	5.73	15.24	17.91
N6	15	1200	2.14	2.44	9.04	10.26
		2400	3.28	2.75	11.54	14.45
		3600	4.14	2.92	15.47	19.40
	75	1200	2.53	4.64	10.59	11.89
		2400	3.93	5.22	11.98	14.25
		3600	5.03	6.79	16.72	20.06
N8	15	1200	1.78	2.17	5.23	6.14
		2400	2.66	2.39	7.38	9.09
		3600	3.32	2.77	10.88	13.49
	75	1200	2.13	3.49	7.19	7.93
		2400	3.26	4.10	8.56	10.04
		3600	4.06	5.44	13.19	15.79

- **Compression Ratio** = [Original size] / [Compressed size]
- Test data are created by RIPing images in SCID.

## Performance 2 (European newspaper)

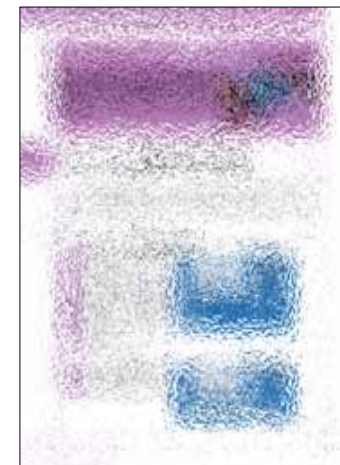


- 1270 dpi
- 17416 x 27958 pixels
- Approx. 58MB x (CMYK)

Method	CR
G4 Fax	27.67
JBIG1	41.54
This method	60.85

CR (Compression Ratio) =  
[Original size] / [Compressed size]

## Performance 3 (Book page)



- 2400 dpi
- 17167 x 22100 pixels
- Approx. 45MB x 4 (CMYK)

Method	CR
LHA	28.3
TIFF (LZW)	17.9
This method	120.6

CR (Compression Ratio) =  
[Original size] / [Compressed size]

## Performance 4 (Leaflet)



- 2400 dpi
- 20400 x 28034 pixels
- Approx. 68MB x 4 (CMYK)

Method	CR
LHA	5.74
TIFF (LZW)	4.69
This method	16.86

CR (Compression Ratio) =  
[Original size] / [Compressed size]

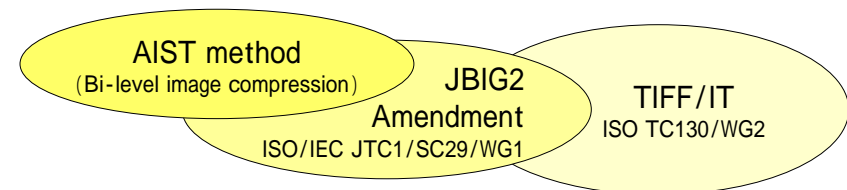
## Future Plans

- Standardization activity
  - TIFF/IT: Tag Image File Format for Image Technology (ISO 12639)
  - NWI proposal at ISO TC130/WG2 meeting
    - NWI = New Work Item
- R&D of graphic-arts technology at AIST venture company
  - Evolvable Systems Research Institute, Inc.

## Application

- 1bitTIFF Workflow
- Graphic-arts machinery
  - Digital copier, Printer, CTP setter, DI press, ...
- Embedment in RIP, Printer-driver, and so on.
- Storage and Management of image data after RIP
- Data transfer

## Advanced Graphic-arts system



Increase the competitiveness in the graphic-arts industry in next generation by using AIST method

- CTP (Computer To Plate) setter
  - DI (Direct Imaging) Press
  - DDCP (Direct Digital Color Proofing)
- } Target

- World market: 46.3 billion dollar (2008)  
- Growth at 18%/year  
(Prediction of Heidelber)

## CTP (Computer To Plate) Setter

The machine to create *plate*, used in offset press, directly from digital data without analogue film.



Creo Inc.  
Trendsetter VLF Quantum

AIST method drastically reduces the costs for data-transfer by efficiently compressing huge graphic-arts image

Leading manufacturer:

Creo, Heidelberg, Fuji Photo Film, Dainippon Screen MFG, Toyo Ink MFG, Toray Industries

## DDCP (Direct Digital Color Proofing)

Prepress proofing machine which creates color proofs without the need for film or plates by using only digital data.



Konica  
Digital Konsensus Pro

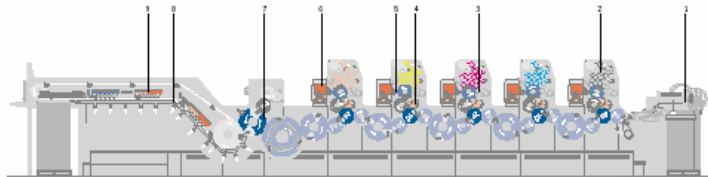
AIST method drastically reduces the costs for data-transfer by efficiently compressing huge graphic-arts image

Leading manufacturer:

Dainippon Screen MFG, Creo, Heidelberg, Kodak Polychrome Graphics, Konica, Fuji Photo Film, Epson, Toyo Ink MFG, Sakata Inx, Toray Industries, Hewlett-Packard Development, Canon

## DI (Direct Imaging) Press

The press machine with the functionality of laser imaging of thermal plate.



Hidelpberg, Speedmaster 74 DI

AIST method drastically reduces the costs for data-transfer by efficiently compressing huge graphic-arts image

Leading manufacturer:

Heidelberg, Adast, Karat Digital Press, MAN Roland, KOMORI, Dainippon Screen MFG, SAKURAI Graphic Systems, RYOBI Imagix

## Digital workflow and AIST method

### Advantages of digital printing

- Short-run, Low-cost
- Fine precision printing
- Eradication of out-of-print and -existence

### The Problem

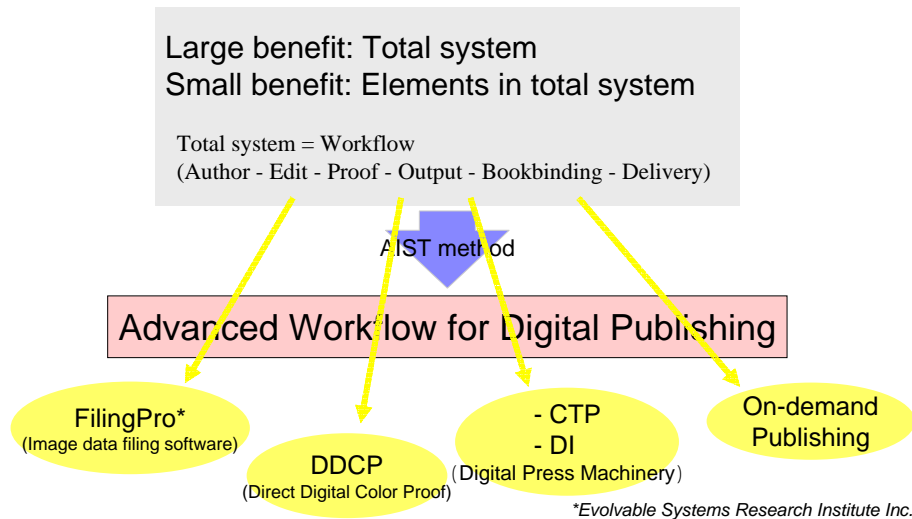
Enormous size of the image with high-resolution  
=> Large costs for transfer and storage



### Advantages of AIST method

- Efficient Compression
- Improvement in Compatibility between systems

## Target in Graphic-Arts Industry



# FilingPro (Image Data Filing Software)

[This lossless compression method] + [Database system]



## Contents of this talk

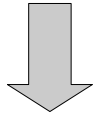
- Basic Concept of Evolvable Hardware
- Digital Hardware Evolution
  - EMG prosthetic hand
  - Clock-timing adjustment (Post-fabrication adjustment)
  - Data compression for print image data
- Analogue Hardware Evolution
  - Analogue EHW chip for cellular phones
- Mechanical Hardware Evolution
  - Evolvable Femto-second Laser System
  - Evolvable Interferometer
  - Evolutionary fiber alignment

# Analogue EHW chip for cellular phones

- Off-line analogue E H W
- Intermediate Frequency Filter
  - Analogue Band-pass Filter
  - Must be compact and fast: LSI required
  - Large market
- Variations in analogue components performance are adjusted by GA.
- **Installed in cellular phones since Dec. 2001.**

## Variations in Analogue Components Values

- Analogue components values can be made as the same as the design specifications.




- Yield rates are degraded in high end applications.
  - e.g. Even 1% shift from the center frequency is not allowed in cellular phones.

## Off-line analogue EHW chip

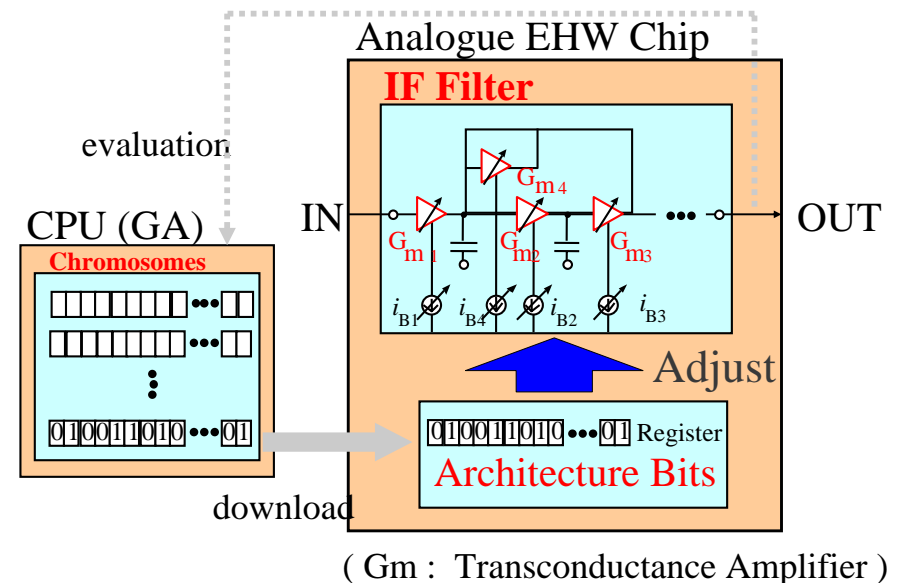
- The performance of the analogue EHW chip can be adjusted by downloading adequate bit string (i.e. chromosomes).
- GA reconfigures each chip when it's shipped out.
- Why? To let each chip to fill out the design specification.

## Advantages of analogue EHW

- Improvement of yield rate(100%)
- Reduction of die space (60% less)
  - cheaper process can be utilized.
  - Reduction of power consumption(40% less)
- Less effort in the design phase

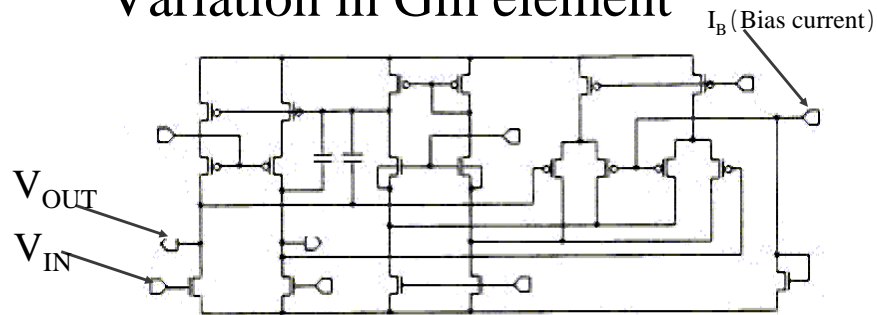
 Applicable to large variety of analogue circuits.

## Analogue EHW chip for IF filter



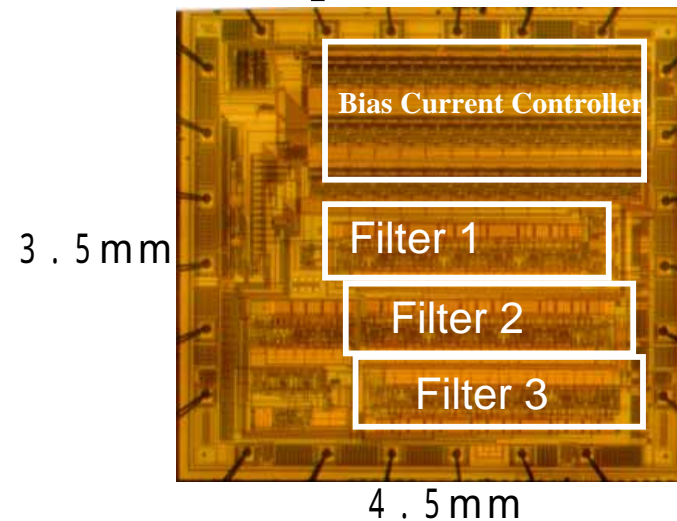


## Variation in Gm element

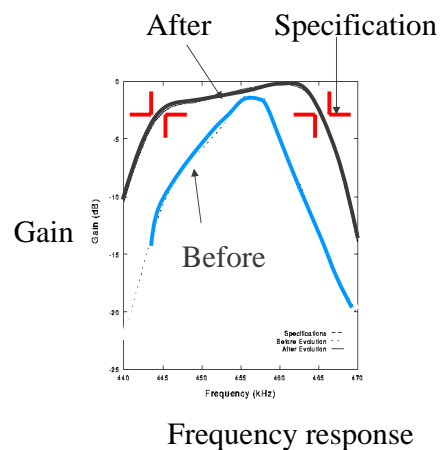


- Gm value ( $I_{OUT}/V_{IN}$ ) alters 20% (max).
  - No chip satisfies the specification without adjustments.
- ➔ GA adjusts bias currents:  
90% of chips can fill out the specification.

## Analogue EHW chip for cellular phones



## Result (1)



➔ Yield rate : 100 %

## Result (2)

- Comparison with other methods
  - hill climbing : 65%
  - GA : 100%

➔ GA escapes from local minimum.

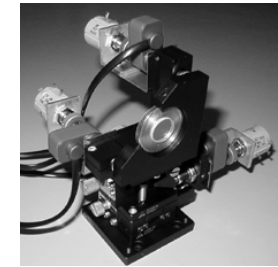
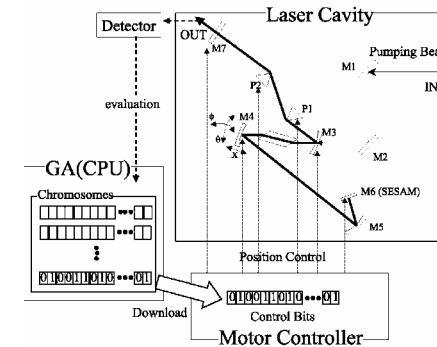


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  - Analogue EHW chip for cellular phones
- **Mechanical Hardware Evolution**
  - Evolvable Femto-second Laser System
  - Evolvable Interferometer
  - Evolutionary fiber alignment

## Evolvable Femtosecond Laser System

Laser alignment can be optimized autonomously by genetic algorithms to obtain the maximum output



### Advantages:

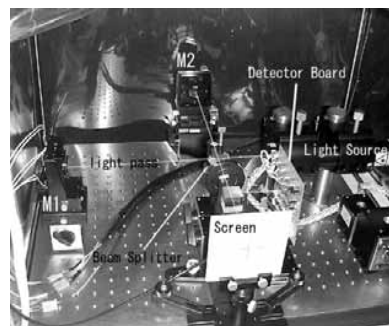
1. Autonomous Adjustment
2. Portable Size
3. Ultrashort pulse ( $\sim 10^{-15}$ sec)

### Especially Suitable for

1. Laser Processing for Diamonds and Shape-memory-alloy
2. Medical Treatment (e.g. macula, depilation)

## *Interferometer System*

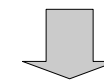
- Interferometer is main system of **environmental spectroscopic analysis instruments**
  - such as Fourier-transform Infrared Spectroscopy (FTIR)



- These instruments are very large, and performance is greatly influenced by environmental conditions.
  - Because the internal interferometer have many optical components to necessary **precise positioning alignment**.

## *Evolvable Interferometer*

- The on-site use of spectrum-analysis instruments has been virtually impossible.



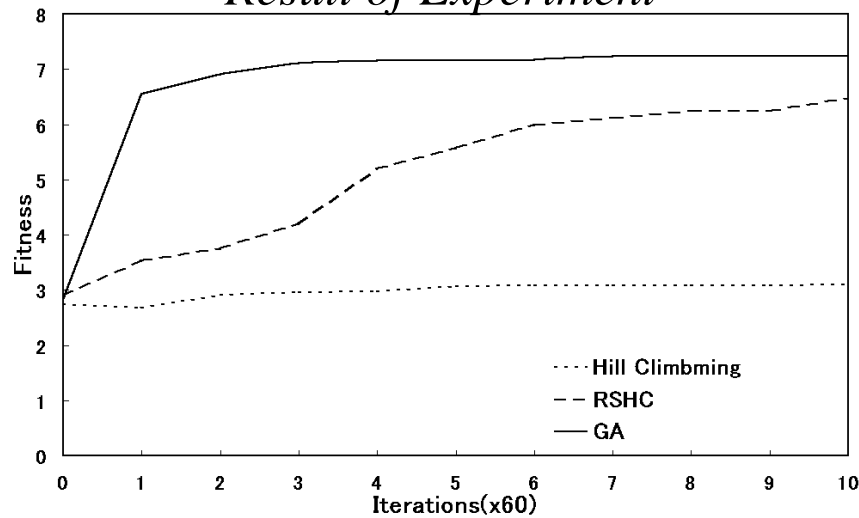
Automatic Alignment System by GAs

- The automatic adjustment method eliminates this problem making it possible to use interferometers outdoors.



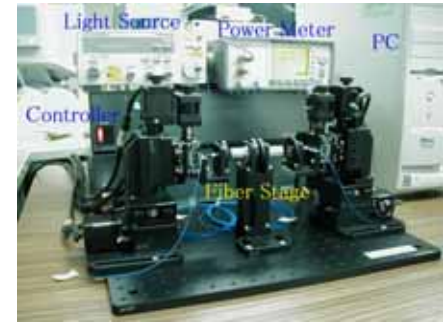
The FTIR is used outdoor for environmental analysis *on-site*.

## Result of Experiment



## Fiber Alignment System

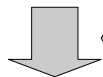
- Fiber alignment is necessary when **two optical fibers are connected**.



- The connection requires much greater precision in the order of **sub-micron-meters**.

## Evolvable Fiber Alignment System

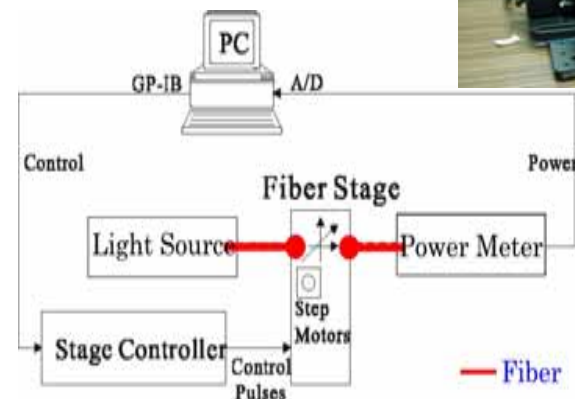
- Conventional fiber alignment system is
  - only capable of fibers with three degree of freedom (x,y,z)
  - non-useful to five or more degree of freedom (x,y,z, , ,...)



Automatic Alignment System by **GAs**

- The alignment of optical fibers with five degrees of freedom can be completed within a few minutes.

## Developed Fiber Alignment System



# Conclusion

- Industrial Applications for EHW
  - Time-variant behaviour (Adaptive)
  - Real-time performance
  - Fault-tolerant
  - Analogue systems
- Promising application domains
  - analogue devices
  - optical systems